

M1

I 1 SW17 SW18 I 2

SW1 SW4

SW5 SW8

SW9 SW12

SW13 SW16

TC1 <input type="checkbox"/>	<input type="checkbox"/> TC 2
TC 3 <input type="checkbox"/>	<input type="checkbox"/> TC 4
TC 5 <input type="checkbox"/>	<input type="checkbox"/> TC 6
TC 7 <input type="checkbox"/>	<input type="checkbox"/> TC 8
TC 9 <input type="checkbox"/>	<input type="checkbox"/> TC 10
TC 11 <input type="checkbox"/>	<input type="checkbox"/> TC 12
TC 13 <input type="checkbox"/>	<input type="checkbox"/> TC 14
TC 15 <input type="checkbox"/>	<input type="checkbox"/> TC 16

SL:NO	ITEM	SL:NO	ITEM
1	M1 - TRI VECTOR METER	20	TC1 - Temperature Controller Mo1
2	SW1 - ON / OFF Switch for main oven 1,2,3	21	TC2 - Temperature Controller Mo 2
3	SW2 - ON/OFF Switch for Bottom oven 1	22	TC3 - Temperature Controller Mo 3
4	SW3 - ON / OFF Switch for main oven 4,5,6	23	TC4 - Temperature Controller Mo 4
5	SW4 - ON / OFF Switch for Bottom oven 2	24	TC5 - Temperature Controller Mo 5
6	SW5 - ON / OFF Switch for Intermediate 1	25	TC6 - Temperature Controller Mo 6
7	SW6 - ON / OFF Switch for Leaching Tank	26	TC7 - Temperature Controller Inter 1
8	SW7 - ON / OFF Switch for Intermediate 2	27	TC8 - Temperature Controller Inter 2
9	SW8 - ON / OFF Switch for Weash Water (hot)	28	TC9 - Temperature Controller Bo 1
10	SW9 - ON / OFF Switch for Chain Motor	29	TC10 - Temperature Controller Bo 2
11	SW10 - ON / OFF Switch for Motor 1	30	TC11 - Temperature Controller Leaching Tank
12	SW11 - ON / OFF Switch for Motor 2	31	TC12 - Temperature Controller Wash Water (Hot)
13	SW12 - ON / OFF Switch for Water Jet Pump	32	TC13 - Temperature Controller Latex Temp; 1
14	SW13 - ON / OFF Switch for LVL Controller	33	TC14 - Temperature Controller Latex Temp; 2
15	SW14 - ON / OFF Switch for Strier	34	TC15 - Temperature Controller Inter 3
16	SW15 - ON / OFF Switch for 24 VDC	35	TC16 - Temperature Controller Inter 4
17	PS 1 / SW16 - ON / OFF LVL Controller 2		
18	PS 2 / SW17 - Machine Start	36	I 1 - Start Indication (Green)
19	SW18 - Machine Stop	37	I 2 - Stop Indication (Red)

MATERIAL:-	HLL LIFECARE LIMITED.		NO.OFF.
	Thiruvananthapuram-5		
DRAWN BY:	PAUL.M.P	TITLE:-	MAIN CONTROL PANEL (BTADL MACHINE)
CHECKED BY:			
APPROVED BY:			
DATE:	07-06-2013		Drg.no:-HLL-CED-B2-030-00
SCALE:			SHEET NO. 1 OFF. 2
ALL DIMENSIONS ARE IN M.M.			REV:- DATE:-