

MINUTES OF THE MEETING

PRE BID MEETING OF TENDER FOR SUPPLY, INSTALLATION, COMMISSIONING & VALIDATION OF PACKAGING EQUIPMENT AT HLL BIOTECH LIMITED, CHENGALPATTU, CHENNAI

Document No. :

NPI-120310-EQP-S1-TD-22

Venue

HLL Biotech Limited, Chennai

Date

15.12.2015

Project

Integrated Vaccines Complex, Chengalpattu

Attendees

See attached list of attendees

Issued by

CEO

Issued on

19th December 2015

Issued from

HLL Biotech Limited, Chennai.

Agenda

1. Pre-bid Meeting for packaging equipment for IVC, Chengalpattu





S. No.	Clarifications on queries							
	Tender for Supply , Installation, commissioning and Validation of Packaging equipment at Biotech limited, Chengalpattu							
A	Discussion on Tender Enquiry Document: NPI-120310-EQP-S1-TD-22							
	General Discussion Points							
1.	Last date for bid submission shall be extended from 21st Dec-2015 to 28th Dec-2015, at 15:30 Hrs. Technical Bid shall be opened on 28th Dec-2015, at 16:00 hrs.							
. No.	Clarifications on URSs / Data sheets							
В	DS: NPI-120	DS: NPI-120310-EQP-DS-CCR 01 – Carton coder printer						
	Specific revision in the URS							
	URS Point n of the specif	umber and excerpt / description fication	Point modified as / Comment					
	Point no. 3.4		Point no. 3.4					
1.	Details to be printed on mono carton	Product Net weight, Gross Weight, Quantity, Batch Number, Date of Manufacturing, Date of Expiry and M R P	Details to be printed on mono carton	Batch Number, Date of Manufacturing, Date of Expiry and M.R.P				
2.		Vendor requested for clarification on the 2D bar code to be considered in the equipment (carton coder printer) however it was confirmed by HBL that it is not required for Carton coder printer						
3.	Printer to print batch code data (4 lines), vision system with reject mechanism is required.							
4.	The equipment will be operated in offline mode (not synchronized with packing belt)							
5.	Vendor had the query on consideration of 21 CFR Part 11 for the equipment however, it is confirmed by HBL that it is not required for this equipment.							
С	URS: NPI-120310-EQP-URS-VLM 01 – Vial Labelling machine							
S. No.	Clarification on queries							
	URS Point n	umber and excerpt / description fication	Point modifi	ed as				



	Point no.	Point no. 2.0						Point no. 2.0				
1.	S. No.	Identifi cation no.	Capaci ty	Vial Size	Label Sizes (LXW) mm	S. No.	Identifi cation no.	Capaci ty 200vial s/ min	Vial Size	Label Sizes (LXW) mm		
	1.	P1- VLM 01	200vial s/ min	2R, 4R	50 x 18	1.	P1- VLM					
	2.	P1- VLM 02	200vial s/ min	6R & custo mise d 15 ml	45 x 30, 50 x 22 & 62 x 26	2.	01 P1- VLM 02	200 vials/ min	2R, 6R & custom ised 15 ml	45 x 30, 50 x 22 & 62 x 26		
	Point no.	Point no. 2.0					Equipment out feed to be provided with turn table					
2.		Elephant	For collect at the out avoid the vials.	t feed tra	y and to	tray loader to collect the vials manually and provisio of connecting to the conveyor belt from the turn table Elephant chute is removed.						
3.	Point no.: 6.7.3 Infeed turntable should be able to minimum of 4000 vials.				to hold	Deleted						
4.	Point no.: 6.7.4 Buffer table to be provided in front of the infeed turn table to hold 2000 vials during the operation.					Point no.: 6.7.4 Buffer table to be provided in front of the infeed turtable						
5.	Point no.: 6.7.16 All the software backups shall be provided, which are installed in the PLC interfaced with labelling machine, Software with separate license key should be provided by the vendor					All the software backups shall be provided, which are installed in the PLC interfaced with labelling machine Software with separate license key should be provided by the vendor. Dedicated SCADA system to be considered for labelling machine and audit trails to be provided.						
	Vendor re machine) a	quested for	or clarifica me has be	tion on teen confi	the 2D ba	r code to be BL that it is	e conside required.	red in the	equipmer	nt (Labellin		
	Addition:	URS Ann	exure-2 fo	or List of	preferre	d makes						
	S.	No	Descript	tion			Ma	ke				
		1 Prox	Proximity sensors Leuze			Rockwell/Omron						
		2 Can	nera		Imagin	g source-Germany/ Baumer-Germany/ Cognex						
6.		3 Vari Driv	able Frequ e	uency	Delta/A	Allen Bradley / ABB						
							Bradley / Siemens/Panasonic/fuji					
		5 PLC HMI	+ touch s	creen	Allen B	radley/ Siemens/ Fetex						
		6 Mair	Main Drive Gear Motor Bonfigl				ns/ABB					
		7 Gea	r Box		Ponfiel	ioli/Bauer						

D	URS: NPI-120310-EQP-URS-MOI-01 – Manual optical inspection table									
S. No.	Clarification on queries									
		oint number specificatio	r and excerpt / description n	Point modified as / Comment						
1.	Additional point 6.5.9 The maximum LUX level in the inspection area shall be 2000 LUX.									
E	URS: I	URS: NPI-120310-EQP-DS-MPB-01 – Manual Packaging Belt								
					T	Variable with start stan and				
1.	3.3	Speed	Variable with start, stop and pause button options	3.3	Speed	Variable with start, stop and pause button options (shall be adjustable from 2 to 5 meter/min)				

For HLL Biotech Limited

Languagan Languagan Lohief Executive Officer



LIST OF ATTENDEES

Subject

Pre bid Meeting for Supply, Installation, Commissioning,

and Validation Of Packaging Equipment at IVC -

Chengalpattu

NPI-120310-EQP-S1-TD-22 dtd 30/11/2015

Date & Time

15.12.2015 @ 11.00 AM.

Venue

HBL Corporate office, Chennai

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