

## **QUALITY INSPECTOR**

**Reference Code** : HLL/HR/046/2026  
**Job Title** : QUALITY INSPECTOR  
**Start Date** : 06.05.2026  
**End Date** : 20.05.2026  
**Contract Type** : Non Executive – Fixed Term Contract

### **Company**

HLL Lifecare Limited (HLL), India's leading manufacturers and marketers of contraceptive, Health Care and Pharma products is a Mini Ratna Central Public Sector Enterprise under the Ministry of Health and Family Welfare. HLL is a global leader in the area of contraceptives, hospital products and healthcare services. With 8 manufacturing units, 3 subsidiary / joint venture companies, 21 regional offices. HLL exports products to over 85 countries. Besides this, HLL is engaged in providing healthcare and diagnostic services, consultancy and contract services for healthcare infrastructure projects and consultancy services for procurement of medical equipment and devices in healthcare sector. Thus, HLL is positioned as a total healthcare solution provider catering to the well-being of society at large.

**Department:** Manufacturing Unit, Akkulam, Thiruvananthapuram

### **Requirements**

#### **Task**

- Routine Inspection of Production and Quality Control activities at outsourced facilities supplying PVC/PC moulded components and sub-assemblies for the manufacturing of Medical Devices.
- Monitoring and Control at outsourced facility for plastic injection moulding machine parameters and processes.
- Monitoring and assuring that raw materials of approved supplier and quality are used.
- Inprocess inspection of moulded components & sub-assemblies and ensure that production operators are correctly performing routine in process checking.
- Routine inspection of mould, Initiate maintenance whenever deviations are observed, validation, qualification and documentation of the same.
- Routine inspection of PVC pellet manufacturers located in India.
- Monitoring and Control of validation activities performed by outsourced facility on its machines and processes.
- Review of protocols, qualify and validate procedures and ensures that such procedures at the outsourced facility are meticulously followed.
- If a manufactured product doesn't meet quality specifications, the QA inspector investigates and reports production line failures, recommends required corrective & preventive action (CAPA) and ensures CAPA is implemented.

- Tests samples of moulded components & sub-assemblies to verify that goods comply with standard specifications & drawings.
- The QA inspector will be responsible for ensuring 100% defect free components are supplied by the manufacturers.
- Liaisoning with suppliers for defect free components, Stock maintenance of components as per production plan, monitoring of supply order terms and conditions, Defects identification and rectification, Activities related with
- Component / sub-assemblies release and payment.

**Competencies:**

1. Good knowledge in production and quality concepts extending to PVC& Polycarbonate injection moulding and testing for medical device industry.
2. Good knowledge in production and quality concepts extending to assembly of plastic components for medical device industry.
3. Good knowledge on mould design including drawing, maintenance and troubleshooting activities
4. Exposure to PVC/PC component moulding machine operation and troubleshooting.
5. Competent in preparing Production Manual, Quality Manual, Validation documents, Batch Manufacturing Record and COA inline to both national and international regulations.
6. In-depth understanding on Good Manufacturing Practices and Good Documentation Practices.
7. Knowledge in testing of Plastic Components and Sub-assemblies.
8. Exposure to ISO 9001, ISO 13485, IMDR and associated product standards/regulatory requirements
9. Awareness on international legislations, guidelines and regulatory requirements pertaining PVC & Polycarbonate moulding & testing.
10. Auditing knowledge as per ISO/GMP/IMDR/WHO and other required quality standards.
11. Updated knowledge of latest QC/QA techniques and data interpretation.
12. Good communication and Liaisoning skill for coordinating with both internal and external parties.

**Maximum Age:** 37 years as on 01.05.2026

**Pay Details:**

**Basic pay range** (For Fixed Term Contract engagement): Rs. 12000 - 29500/-

**Qualification:**

Essential: Post Graduate Diploma in Plastic Processing Technology / Diploma in Plastic Technology

**Post Qualification Experience:**

Essential: For Post Graduate Diploma candidates: Minimum 1 year of experience in Plastic Injection Moulding.

For Diploma candidates: Minimum 3 years of experience in the Plastic Injection Moulding industry.

**No. of Positions** : 1

**Posting Location** : Thiruvananthapuram

**Instructions for Applying Through the Google Form:**

1. Access the Google Form using the following link: [Click here to Apply](#).
2. Download the prescribed job application form from the link provided in the form or from the HLL website.
3. Fill in the application form digitally and save it as a PDF or Word file. Handwritten applications will not be accepted.
4. Upload the completed application form using the file upload option in the Google Form.
  - Maximum upload size: **10 MB per file**.
5. Attach additional supporting documents **in PDF or Word format** if required (CV, educational/experience certificates, latest salary slip), ensuring each file is under 10 MB.
6. Select the correct post applied for in the form to ensure proper processing.
7. Submit the form on or before the deadline. Late submissions will not be considered.

**General Conditions:**

1. Before applying, candidates should ensure that they fulfil all the eligibility criteria mentioned in the advertisement.
2. Applications not in the prescribed format **will not be considered** for selection process and no further communication will be sent separately.
3. Application Format can be downloaded from the website.
4. Job title and Reference code should be clearly mentioned in the Application form
5. All information submitted in the application will be verified with original documents at the time of the interview. If any information provided by the candidate is found to be false or incorrect or not in conformity with the eligibility criteria, then his/her candidature is liable to be rejected/cancelled at any stage of the recruitment process.
6. Only Indian Nationals are eligible to apply.
7. SC/ST/OBC/PwD candidates will be eligible for relaxation as per Government of India directives.
8. SC/ST candidates are required to submit SC/ST Caste Certificate in the format as applicable for appointment to posts under Government of India.
9. OBC candidates are required to submit Other Backward Class Certificate ('Non-Creamy Layer') (Certificate should be in the format as applicable for appointment to posts under Government of India).

10. The crucial date for determining the age limit shall be same as the cut of date for calculating Qualification & Post Qualification Experience of the candidates.
11. HLL reserves the right to cancel, restrict, or modify the selection process, or to not fill any or all of the posts notified, at its discretion. The number of vacancies may also be increased or decreased based on organizational requirements.
12. Candidates working in Government, Semi-Government Organizations, Public Sector Undertakings, or Autonomous Bodies must provide a No Objection Certificate (NOC) at the time of the interview.
13. The decision of Management regarding selection will be final.
14. Canvassing in any form will be a disqualification