HLL LIFECARE LIMITED (A Government of India Enterprise) P.B.NO.2, PEROORKADA.P.O, THIRUVANANTHAPURAM - 695 005 KERALA, INDIA Phn: - (++ 91 471) 2437270 Fax: - (++ 91 471) 2432647

#### **INVITATION FOR BIDS (IFB)**

#### AMENDMENT NOTICE NO - 1

Sub: Fabrication, Assembly, Leading, Installation, Integration and Commissioning of Condom Moulding Machines on turnkey basis for the manufacture of male condoms at our Factories in Kerala/ Karnataka – reg.

Ref: IFB Ref No. HLL/CED/CON-AUG/MM-FAB/2012 dtd 22-11-2012

#### Amendment Date: 12-12-2012

With reference to the above referred tender, the following are amended:

- Schedule IV Schedule of Work Page 50 (1 to 5) is hereby amended and the bidder shall quote as per the Quantities in the Amended Schedule IV enclosed.
- 2. The scheduled date for receipt and opening of bids is hereby amended as follows:

a) Date of issue of tender document	- 22-11-2012 onwards.
b) Last date and time for receipt of bids	- 29-12-2012 up to 15.00 Hrs.
c) Date and time of opening of bids	- 29-12-2012, 15.30 Hrs.

All other terms and conditions of the tender remain unchanged.

#### **DEPUTY CHIEF ENGINEER**

SUB:	MACHINES ON A TURNKEY BASIS AS	•	•	ON AND COMMISSIONING OF 4 NOS. CONDOM MOULDIN -MM/C/0037 - REG.				
SL.NO.	ITEM DESCRIPTION	QTY.	UNIT	IN P	(ERALA	IN KARNATAKA		
				RATE IN RS	TOTAL AMOUNT	RATE IN RS	TOTAL AMOUNT IN RS	
	FABRICATION AND INSTALLATION OF STRUCTURE AND SUPPORTS (IS 2062)	160000	KG					
	FABRICATION & INSTALLATION OF COVERING WITH CRCA 16 G SHEET	2000	SQ. MTR					
III	FABRICATION & INSTALLATION OF ALUMINIUM BUFFED QUALITY 20G COVER	800	SQ. MTR					
	FABRICATION & INSTALLATION OF SS 304, LESS THAN 1.6 MM THICK SHEETS	2000	SQ. MTR					
v	FABRICATION & INSTALLATION OF SS 304, 1.6MM THICK COVER	1000	SQ. MTR					
VI	FABRICATION & INSTALLATION OF SS304/SS316 COMPONENTS (INCLUDING STRUCTURAL SUPPORTS)	2000	KG					
VII	INSTALLATION OF HOT INSULATION OF DENSITY 128 KG/M3	2000	SQ. MTR					
VIII	INSTALLATION OF COLD INSULATION (POLYURETHANE, 50 mm THICK AND DENSITY 32 KG/M3)		SQ. MTR					
1 X	FIXING OF LIGHT FITTINGS FOR ILLUMINATION INSIDE THE MACHINE	100	NOS					
X	PAINTING AS PER SPECIFICATIONS	10000	SQ MTR					
XI	BLOCK A							
1	ASSEMBLY, INSTALLATION AND INTEGRATION OF SWELLING TANK WITH ELEVATING SYSTEM	4	LS					
2	FABRICATION AND FIXING OF DRIP RECEIVER WITH DRAIN	4	LS					
3	FABRICATION AND INSTALLATION OF ALUMINIUM DOOR IN THE SWELLING ROOM (SINGLE DOOR - 900 mm(W) X 1900 mm(H))		NO					
4	FABRICATION AND INSTALLATION OF THE SWELLING ROOM DOUBLE DOOR (1700 mm (W) x 1900 mm (H) )	8	NO					
5	FABRICATION AND INSTALLATION OF WINDOWS (850 mm x 650 mm)	16	NO					
7	FIXING OF OPERATING PANEL	4	LS					
8	FIXING OF SWITCH BOARD	4	LS					

SL.NO.	ITEM DESCRIPTION	QTY.		IN KERALA		IN KARNATAKA	
			UNIT	RATE IN RS	TOTAL AMOUNT IN RS	RATE IN RS	TOTAL AMOUNT IN RS
XII	BLOCK B						
1	INSTALLATION AND INTEGRATION OF DOSING PUMP	4	LS				
2	INSTALLATION AND INTEGRATION OF ANISTICKING TANK	4	LS				
3	INSTALLATION AND INTEGRATION OF STRIPPING UNIT (CONSISTING OF STRIPPING TANK, SLURRY HEADER, SLURRY NOZZLES, HOSE ETC)	4	LS				
4	INSTALLATION AND INTEGRATION OF SLURRY LINE FROM STRIPPING PUMP, SLURRY HEADER, SLURRY LINE INCLUDING FLANGE JOINTS ETC (SS 304)	4	LS				
5	INSTALLATION AND INTEGRATION OF PVC PIPE FOR PRODUCT FLOW ON BOTH SIDES FROM THE SLURRY STRIPPING TANK TO THE DEHYDRATOR	4	LS				
6	INSTALLATION AND INTEGRATION OF WASTE STRIPPING UNIT, WASTE COLLECTOR WITH TRAY ETC	4	LS				
	INSTALLATION AND INTEGRATION OF MOULD WASHING TANK	4	LS				
	INSTALLATION AND INTEGRATION OF ROOT BRUSHES	4	LS				
<u> </u>	INSTALLATION AND INTEGRATION OF WASTE WATER RECEIVER	4	LS				
10	FABRICATION AND INSTALLATION OF SS FLUMES FOR COLLECTING DRIP WATER	4	LS				
XIII	BLOCK C						
· · ·	INSTALLATION AND INTEGRATION OF MOULD BRUSHING UNIT	4	SET				
	INSTALLATION AND INTEGRATION OF HOT WATER RINSE UNIT	4	LS				
3	INSTALLATION OF SS FLUMES & TRAYS	4	SET				
4	INSTALLATION AND INTEGRATION OF EDGE ROLLING UNIT	4	SET				
	FABRICATION AND INSTALLATION OF WINDOWS (850 mm x 650 mm)	16	NO				

SL.NO.	ITEM DESCRIPTION	QTY.		IN P	KERALA	IN KARNATAKA	
			UNIT	RATE IN RS	TOTAL AMOUNT	RATE IN RS	TOTAL AMOUNT IN RS
XIV	BLOCK D						
	INSTALLATION AND INTEGRATION OF COOLING FAN (BLOWER)	4	LS				
	INSTALLATION AND INTEGRATION OF HEAT EXCHANGER (COLD AIR)	4	LS				
3	ASSEMBLY, INSTALLATION AND INTEGRATION OF ADDITIONAL (3RD) DIP TANK WITH ELEVATOR SYSTEM, HOT AIR BLOWER, COLD AIR BLOWER, LEVEL CONTROL MECHANISM FOR DIP TANK & SUPPLY TANK,	4	LS				
	INSTALLATION AND INTEGRATION OF COLD AIR FILTRATION UNIT	4	LS				
5	INSTALLATION AND INTEGRATION OF DRIP COLLECTOR	12	SET				
6	INSTALLATION AND INTEGRATION OF DISTRIBUTOR	4	LS				
7	FABRICATION AND INSTALLATION OF WINDOWS (850 mm x 650 mm)	32	NO				
XV	BLOCK E						
1	ASSEMBLY, INSTALLATION AND INTEGRATION OF DIPPING TANK WITH ELEVATOR SYSTEM	4	LS				
2	ASSEMBLY, INSTALLATION AND INTEGRATION OF ELEVATOR DEVICE FOR DIPPING RAIL	4	LS				
	INSTALLATION AND INTEGRATION OF FIXTURE FOR LATEX LEVEL SENSOR	8	NO				
	FIXING OF MAIN OPERATING PANEL	4	LS				
5	FIXING OF TEMPERATURE CONTROL PANEL	4	LS				
6	FIXING OF AUTOMATIC CONTROL PANEL FOR DIPPING ROOM	4	LS				
7	FIXING OF DIPPING ROOM/COOLING FAN OPERATING PANEL	4	LS				
8	FABRICATION AND INSTALLATION OF ALUMINIUM DOOR (SINGLE DOOR - 900 mm(W) X 1900 mm(H))	4	NO				
9	FABRICATION AND INSTALLATION OF DOUBLE DOOR (1700 mm (W) x 1900 mm (H) )	8	NO				
10	FABRICATION AND INSTALLATION OF WINDOWS (850 mm x 650 mm)	48	NO				

SHR.	FABRICATION, ASSEMBLY, LEADING, INSTALLATION, INTEGRATION AND COMMISSIONING OF 4 NOS. CONDOM MOULI MACHINES ON A TURNKEY BASIS AS PER DRAWING NO. M 200000-MM/C/0037 - REG.							
SL.NO.	ITEM DESCRIPTION	QTY.	UNIT	IN F	KERALA	IN KARNATAKA		
				RATE IN RS	TOTAL AMOUNT	RATE IN RS	TOTAL AMOUNT IN RS	
XVI	BLOCK F							
1	ASSEMBLY, INSTALLATION AND INTEGRATION OF HOT AIR SUPPLY UNIT , VARIABLE FREQUENCY DRIVE (CONSISTS OF HEAT EXCHANGER, BLOWER, VFD, HOT AIR FILTERS ETC)	4	LS					
	ASSEMBLY, INSTALLATION AND INTEGRATION OF DEHUMIDIFIER	4	LS					
3	ASSEMBLY, INSTALLATION AND INTEGRATION OF CONNECTED DUCTING INCLUDING 16G, SS304 CHUTE SUITABLY FOR HOT AIR SUPPLY & RETURN COMPLETE.	4	LS					
XVII	CONVEYER CHAIN							
1	FABRICATION OF CONTOUR FOR CHAIN CONVEYER USING MACHINED BRIGHT RODS (25X16) MM AND (16X16) MM, ANGLE IRON (50X50X6) MM AND (65X65X6) MM, FLAT (12X6) MM, T SECTION (50 X 50 X 6)	32000	KG					
2	FIXING UP OF STRAIGHT RACK	4	SET					
3	FIXING OF SEGMENTAL RACK	4	SET					
4	INSTALLATION OF CONVEYOR CHAIN	4	LS					
<b></b>	FABRICATING AND FIXING OF CHAIN GUARDS (SS304)	400	MTRS					
6	INTEGRATION OF CONTOUR WITH FRONT SPROCKET, MIDDLE SPROCKET, REAR SPROCKET	4	LS					
7	FIXING UP OF MOULD HOLDERS WITH MOULD (3200 NOS APPROX) TO THE CHAIN.	4	LS					
8	ASSEMBLY AND FIXING UP OF DRIVING UNITS (FRONT AND REAR) CONSITS OF 2 HP INDUCTION MOTORIZED CYCLO REDUCERS (2 NOS EACH) WITH SLIDING ARRANGEMENT	4	LS					

SL.NO.	ITEM DESCRIPTION	QTY.		IN M	(ERALA	IN KARNATAKA		
			UNIT	RATE IN RS	TOTAL AMOUNT	RATE IN RS	TOTAL AMOUNT IN RS	
XVIII	DRYING/COOLING CHAMBERS							
	ASSEMBLY, INSTALLATION AND INTEGRATION OF DRYING/COOLING CHAMBERS	48	NOS					
2	PROVIDING MANHOLES WITH COVER	30	NOS					
3	INSTALLATION OF PARTITION PLATES (SS 304)	50	NOS					
	FABRICATION AND INSTALLATION OF WINDOWS (1000 mm x 800 mm)	32	NO					
5	INSTALLATION OF VENTILATING FAN WITH FIXTURE	20	NOS					
6	INSTALLATION OF STEAM COILS OF VARIOUS SIZES	120	NOS					
XIX	ASSEMBLY, INSTALLATION AND INTEGRATION OF DEHYDRATOR UNIT	8	NO					
* *	ASSEMBLY, INSTALLATION AND INTEGRATION OF SLURRY TANK UNIT	4	NO					
	ASSEMBLY, INSTALLATION AND INTEGRATION OF HOT AIR SUPPLY UNIT	2	NO					
XXII	LEADING AND POSITIONING	250	TONNES/MTR					
XXIII	ERECTION AND COMMISSIONING	250	TONNES					
OTAL /	AMOUNT IN RS		1					
PPLIC	ABLE TAXES & LEVIES							
GROSS	6 AMOUNT IN RS (including taxes)							
	(IN WORDS)							
agree	to execute the works as per the so	chedule at th	ne rates quoted	by me as a	above			
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