





DATA SHEET			
HLL LIFECARE LIMITED, CHENNAI			
nne pharma plan [®]	REVIVAL OF BCG VACCINE LABORATORY, GUINDY,CHENNAI		
	DEEP FREEZER		
	PROJECT No:	110729	
	EQUIPMENT ID :	BF-DFG 02	
	DOCUMENT No :	DS/BF-DFG 02	
1	Process requirements		
1.1	It is used store formulated bulk vaccine at ultra low temperature.		
2	Technical Specifications		
2.1	Model	cGMP Deep Freezer with stainless steel/ powder coated double door, Chest type	
2.2	Freezer compartment	300 L or the near standard	
2.3	External dimension (W X D X H mm)	vendor to specify	
2.4	Internal dimension (W X D X H mm)	vendor to specify	
2.5	Shelves (W X D mm)	vendor to specify	
2.6	Height between the shelves (mm)	vendor to specify	
2.7	No. of adjustable Shelves	12 or Vendor to confirm (SS 304 Perforated shelves shall be adjustable)	
2.8	Purpose	To store container having 10L (working volume) of formulated bulk vaccine. Bulk vessel dimensions: 12L gross volume H/D ratio- 1:1 Diameter: 24.81 cm Height: 24.81 cm	
2.9	Door type	Double door	
2.10	Temperature Range	Reach up to (-25 deg C)	
2.11	Refrigerant	R134a (HFC refrigerant) or vendor to specify	
2.12	Temperature precision (setting resolution)	± 0.5 °C	
2.13	Temperature stability	± 1 °C	
2.14	Temperature uniformity	± 2 °C	
2.15	Air circulation	Natural Circulation	
2.16	Quantity	1 No.	
3	Material of construction		
3.1	Body Construction	Interior	SS 304
		Shelves	Perforated, SS304
		Exterior	Stainless steel/ powder coated
		Door	Stainless steel/ powder coated
3.2	Gaskets, seals, o-rings	Food Grade/ nontoxic material Use of Asbestos is prohibited	
3.3	Insulation	Heavy walled CFC Free	
3.4	All welds shall be ground finish		
4	Specific requirements		
4.1	Chamber should be rounded corners for easy cleaning		
4.2	Cleaning shall be done manually		
4.3	System shall be designed for 100% coverage of the internal surface areas		
4.4	The vendor shall provide the detail of cleaning agent based on compatibility of material		
4.5	The freezer shall be provided with adjustable shelves for flexible storage		
4.6	Freezer shall be fitted with double-roll lockable caster wheels for easy transportation		
4.7	The control shall be microprocessor based with digital display cum controller.		
4.8	Key lock for Parameter change Protection to be provided		





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4.9	Temperature to be recorded, monitored and displayed. Temperature probe installed in freezer (Two nos).					
4.10	Temperature controlling must be based on set point.					
4.11	Provision/ device to be provided to monitor the equipment through Wireless device & to transfer the data from the equipment and also USB port to be provided for getting the batch data[Non editable]					
4.12	Paperless data logger to be provided					
4.13	A complete batch record indicating the following important parameters, but not limited to these: a) Date, Time b) All failures and alarms					
4.14	Internal clock to be maintained to retrieve data at setpoint interval i.e.; 24 hrs .					
4.15	Temperature sensor for set temperature.					
4.16	Alarms for parameters like high temperature, low temperature shall be provided.					
4.17	Temperature set points should be adjustable.					
4.18	Alarm if door is open for >5 min.					
4.19	It should have fully automatic defrost cycle.					
4.20	Key lock for Parameter change Protection to be provided					
4.21	1 no. Door lock should be provided					
4.22	Spring loaded, self closing door with 90° angle stay open feature should be provided with holder.					
5	Other requirements					
5.1	A CE declaration of conformity must be available. The CE Identification must comply with the current EC instructions.					
5.2	Control lights and other display elements shall not be influenced by voltage failure.					
5.3	Installation of equipment with refrigerants has to be done by a certified cooling technician.					
5.4	The control circuit has to be 24 Volt.					
5.5	Audio alarms have to be in the range of 2.3 — 2.9 kHz in order to avoid interference and confusion with evacuation alarms.					
6	Regulatory guidelines / standards					
	NA					
7	Safety requirements					
7.1	Emergency stop function on accessible area.					
7.2	Noise level below 65 decible.					
7.3	Proper earthing					
7.4	No sharp edges/Corners, crevices, pin holes in the process wetted parts of the equipment.					
7.5	In the event of equipment malfunction or loss of utilities, the unit must contain all necessary protection devices to ensure that the equipment and the product remain in a safe condition.					
8	Documents					
8.1	CE Certificate					
8.2	IOQ protocol					
8.3	Operation and maintenance manuals.					
8.4	List of alarms					
8.5	Comprehensive 1 year warranty letter from date of completion.					
9	Timelines					
	NA					
	NOTE: Accurate size and technical specification need to be mentioned by the vendor					
	AFI Approved for Enquiry			AFO Approved for Ordering		
4	2014-06-11	MNS	SDBB	<input type="checkbox"/>	<input type="checkbox"/>	
Rev	Date	Completed By	Checked By	AFI	AFO	Sheet 1/2

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DS/BF-DFG 02



ROOM LOCATION:

BF-DFG 02

1

BF021 - First floor

2

ROOM DIMENSION:

L(2810 mm) X W(3700 mm)

3

FALSE CEILING: 3000 mm



AFI Approved for Enquiry

AFO Approved for Ordering

4

2014-11-06

MNS

SDBB



Rev

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AFI

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