## Tender No. HLL/CRD/PUR/TENDER/2013-14/10

SI No	Name of the	URS (User Requirment Specifications)	Qty Required
No 03	Equipment LN2 refrigerator	Features  LN2 capacity, Litres: 30 – 40  Statichold time Days: 135  Evap rate, Litres/ day: 0.28  Dimensions:  Necktube, mm: 127±10  Outside diameter, mm- 470±10  Height, mm: 698±10  Empty weight kg: 14-16 kg approx  Full weight, kg: 45-50 kg approx  Length, mm: 280 approx  Inside diameter, mm: 75  Number: 10  Capacity  O.5 cc Straws on canes: 3900 approx  Scc straws bulk: 9700 approx	Required 1
09	Table top Twin screw Microextruder with film line	<ul> <li>Vial 1.2 ml/2.0ml: 1100</li> <li>It should complies with GMP model</li> <li>It should be Table top model</li> <li>It should be useful for lifescience / Pharma application.</li> <li>Should have a flexible barrel housing system, corotating detachable twin screws.</li> <li>The barrel liners should be easily attached to the connectors of the extruder frame.</li> <li>Parts that come in contact with the product (barrel liners and screws) should be made of stainless steel (DIN 1.4112).</li> <li>Machine can be operated by the touch screen control panel</li> <li>The outlet of the extruder should consist of divisible, detachable cap with 2.4 mm die.</li> <li>Total volume of extruder barrel: 5 cm<sup>3</sup></li> <li>Digital RPM adjustment with a variable speed</li> </ul>	1

- range from 1-250 rpm should be available.
- ➤ Maximum torque = 15 20 Nm per screw
- ➤ The machine should consist of force-sensing cell that measures the axial force.
- The machine should be protected against overload of axial force.
- Maximum force is 9.500 N.
- The connectors should be equipped with, 2 x 3 separately controlled heating zones with an adjustable temperature range.
- > Operating temperature ambient to 400°C.
- ➤ The connectors should be equipped with air cooling channels.
- ➤ Manually operated water cooled top hopper should be available.
- ➤ One set of operating tools such as 1 barrel and screw set, 1 outlet die should be provided along with the equipment.
- ➤ Required Software for control & operation of the system should be provided with the system. The system should also have the option of operating through a touch screen panel control system. The interface between the system and the PC should be through USB.
- ➤ Data-acquisition and computer-control software from which data concerning processing parameters can be acquired and displayed graphically should be provided.
- ➤ The equipment should be processed with manual operating, standard processing cycle and cleaning-cycle.
- ➤ Processing-parameters such as RPM, temperatures, processing time should be programmed retrieved from standard cycles.
- Film winding unit should be attached with Extruder.

GMP complaint 50 mm Cast film line with 0.4 mm die should be provided.

Cast film line should consists of following features:

- Cast film die unit should be completely demountable, easy to clean.
- ➤ Slit width 35 50 mm, standard slit height 0.4 mm. heated by two heat cartridges via a temperature control unit.
- ➤ It should have film take winding unit.
- The cast film line should consists of air knife (to minimize necking) and two drum winders placed on a Stainless Steel, which allows adjusting the distance to the cast film die and the distance between the two drum winders.
- ➤ It should be capable to produce film of thickness 0.1 mm to 0.4 mm and its suitable die also should be provided along with equipment.
- ➤ Complete film die winding unit should be included and should be compatible with the offered die assembly with the following minimal specifications / accessories:
- $\triangleright$  Winder speed controlled = 100 5,000 mm/min
- $\triangleright$  Winder torque controlled, 0 250Nmm.
- > Speed controlled drum winder should have Speed adjustment from 100 to 5,000 mm/min.
- ➤ Torque controlled drum winder should have Torque adjustment from 5 Nmm to 250 Nmm
- > Two control boxes with integrated display- one for temperature of the die and one for the winder rolls should be available.
- > Provision for tube extrusion die attachment
- ➤ One set of another die assembly with 0.2 mm slit thickness should be provided.
- All the necessary accessories and its spare parts required for basic functioning of equipment should be provided.
- The supplier should provide the following documents to the user
  - Operational manual and maintenance manual
  - SOP for equipment operation
  - Test certificates of 'MOC' and other

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		certificates.
		<ul> <li>Trouble shooting methods</li> </ul>
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		• IQ, OQ and PQ documents of the
		equipments.
26	D: -:4-1 II -4 DI -4-	Spare parts manual.
26	Digital Hot Plate	Hotness indicator should be made available to
		prevent burn hot surface
		Exact temperature setting via digital display (LED)
		• Hot plate platform should be 9 - 10"x 9 - 10" inch
		(Length x Breadth)
		Timer automatically shuts off heating at the end
		Ceramic top seamless, reflective white surface aids
		sample visibility
		• Temperature range: 50° to 500° C
		<ul> <li>Control accuracy with sensor ± 1 °C</li> </ul>
		Handling Capacity < 20 lb
		CE and/or ISO standard certificate are necessary.
		Pre installations requirements must be specified
		• Supplier should have supplied systems in India.
		Supplier should provide IQ/OQ of the instrument
		and all other relevant documents.
		Original brochures, Original specification sheets
		from equipment manuals directly obtained from the
		principal manufacture of the quoted model must be
		enclosed along with supporting data. Printed
		manuals in English should be provided.
		Compliance statement with proof for specifications
		of the system should be provided.
		of the system should be provided.